

## 650V, 80A, Trench FS II Fast IGBT

### General Description

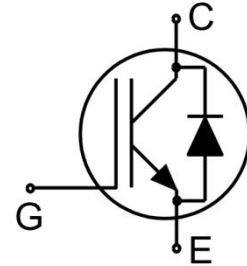
Using NCE's proprietary trench design and advanced FS (Field Stop) second generation technology, the 650V Trench FSII IGBT offers superior conduction and switching performances, and easy parallel operation;

### Features

- Trench FSII Technology offering
- Very low  $V_{CE(sat)}$
- High speed switching
- Positive temperature coefficient in  $V_{CE(sat)}$
- Very tight parameter distribution
- High ruggedness, temperature stable behavior

### Application

- Air Condition
- Inverters
- Motor drives



Schematic diagram

### Package Marking and Ordering Information

Device	Device Package	Device Marking
NCE80TD65BT	TO-247	NCE80TD65BT



TO-247

### Absolute Maximum Ratings ( $T_C=25^\circ\text{C}$ unless otherwise noted)

Symbol	Parameter	Value	Units
$V_{CES}$	Collector-Emitter Voltage	650	V
$V_{GES}$	Gate- Emitter Voltage	$\pm 30$	V
	Gate- Emitter Voltage (AC)	$\pm 40$	V
$I_C$	Collector Current	160	A
	Collector Current @ $T_C = 100^\circ\text{C}$	80	A
$I_{Cpuls}$	Pulsed Collector Current, $t_p$ limited by $T_{jmax}$	320	A
-	Turn off safe operating area, $V_{CE}=650\text{V}$ , $T_j=175^\circ\text{C}$	320	A
$I_F$	Diode Continuous Forward Current @ $T_C = 100^\circ\text{C}$	80	A
$I_{FM}$	Diode Maximum Forward Current	320	A
$P_D$	Power Dissipation @ $T_C = 25^\circ\text{C}$	416	W
	Power Dissipation @ $T_C = 100^\circ\text{C}$	208	W
$T_J, T_{stg}$	Operating Junction and Storage Temperature Range	-55 to +175	$^\circ\text{C}$
$T_L$	Maximum Temperature for Soldering	260	$^\circ\text{C}$
$t_{sc}$	Short circuit withstand time $V_{GE}=15\text{V}$ , $V_{CC}\leq 400\text{V}$ , Allowed number of short circuits<1000Time between short circuits: $\geq 1.0\text{s}$ , $T_j\leq 150^\circ\text{C}$	5	us

**Thermal Characteristic**

Symbol	Parameter	Value	Units
$R_{\theta JC}$	Thermal Resistance, Junction to case for IGBT	0.36	$^{\circ}\text{C}/\text{W}$
$R_{\theta JC}$	Thermal Resistance, Junction to case for Diode	0.44	$^{\circ}\text{C}/\text{W}$
$R_{\theta JA}$	Thermal Resistance, Junction to Ambient	40	$^{\circ}\text{C}/\text{W}$

**Electrical Characteristics ( $T_c=25^{\circ}\text{C}$  unless otherwise noted)**

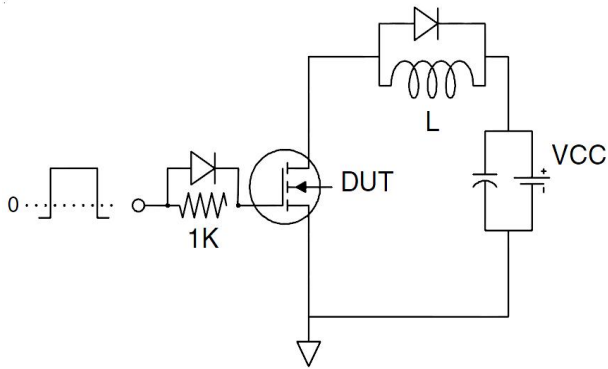
Symbol	Parameter	Conditions	Value			Units	
			Min.	Typ.	Max.		
<b>Static Characteristics</b>							
$V_{(BR)CES}$	Collector-Emitter Breakdown Voltage	$V_{GE}=0\text{V}, I_{CE}=1\text{mA}$	650	--	--	V	
$I_{CES}$	Collector-Emitter Leakage Current	$V_{GE}=0\text{V}, V_{CE}=650\text{V}$	--	--	75	$\mu\text{A}$	
$I_{GES(F)}$	Gate to Emitter Forward Leakage	$V_{GE}=+30\text{V}, V_{CE}=0\text{V}$	--	--	200	nA	
$I_{GES(R)}$	Gate to Emitter Reverse Leakage	$V_{GE}=-30\text{V}, V_{CE}=0\text{V}$	--	--	200	nA	
$V_{CE(sat)}$	Collector-Emitter Saturation Voltage	$I_C=80\text{A}$ $V_{GE}=15\text{V}$	$T_j=25^{\circ}\text{C}$	--	1.7	1.9	V
			$T_j=175^{\circ}\text{C}$	--	1.9	--	V
$V_{GE(th)}$	Gate Threshold Voltage	$I_C=1\text{mA}, V_{CE}=V_{GE}$	4.0	5.0	6.0	V	
<b>Dynamic Characteristics</b>							
$C_{ies}$	Input Capacitance	$V_{CE}=25\text{V}, V_{GE}=0\text{V},$ $f=1\text{MHz}$	--	9188	--	pF	
$C_{oes}$	Output Capacitance		--	258	--		
$C_{res}$	Reverse Transfer Capacitance		--	181	--		
$Q_g$	Total Gate Charge	$V_{CC}=480\text{V}, I_C=80\text{A},$ $V_{GE}=15\text{V}$	--	331	--	nC	
$Q_{ge}$	Gate to Emitter Charge		--	74	--		
$Q_{gc}$	Gate to Collector Charge		--	136	--		
$I_{C(SC)}$	Short circuit collector current Max.1000 short circuits Time between short circuits: $\geq 1.0\text{s}$	$V_{GE}=15\text{V}, V_{CC}\leq 400\text{V},$ $t_{SC}\leq 5\mu\text{s}, T_j\leq 150^{\circ}\text{C}$	--	450	--	A	
<b>Switching Characteristics</b>							
$t_{d(ON)}$	Turn-on Delay Time	$V_{CC}=400\text{V}, I_C=80\text{A},$ $V_{GE}=0/15\text{V}, R_g=5\Omega,$ Inductive Load	--	19	--	ns	
$t_r$	Rise Time		--	17	--		
$t_{d(OFF)}$	Turn-Off Delay Time		--	172	--		
$t_f$	Fall Time		--	20	--		
$E_{on}$	Turn-On Switching Loss		--	1.6	--	mJ	
$E_{off}$	Turn-Off Switching Loss		--	1.2	--		
$E_{ts}$	Total Switching Loss		--	2.8	--		
$E_{on}$	Turn-On Switching Loss	$V_{CC}=400\text{V}, I_C=80\text{A},$ $V_{GE}=0/15\text{V}, R_g=5\Omega,$ $T_j=175^{\circ}\text{C}$	--	2.0	--	mJ	
$E_{off}$	Turn-Off Switching Loss		--	1.6	--		
$E_{ts}$	Total Switching Loss		--	3.6	--		

**Electrical Characteristics of the Diode ( $T_c=25^\circ\text{C}$  unless otherwise specified)**

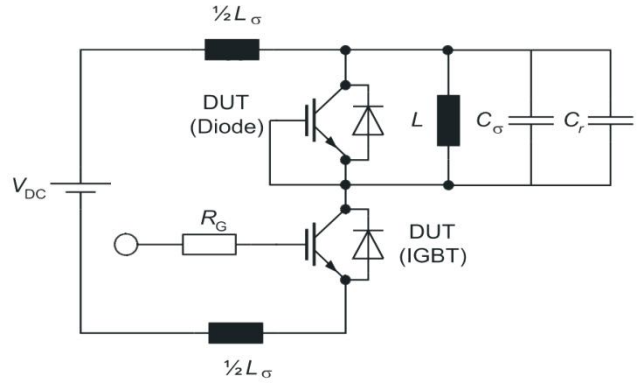
Symbol	Parameter	Conditions	Rating			Units
			Min.	Typ.	Max.	
$V_{FM}$	Diode Forward Voltage	$I_F=80\text{A}$	--	1.75	2.4	V
$T_{rr}$	Reverse Recovery Time	$I_F=80\text{A}$ , $di/dt=200\text{A}/\mu\text{s}$	--	194	--	ns
$I_{RRM}$	Diode Peak Reverse Recovery Current		--	2.8	--	A
$Q_{rr}$	Reverse Recovery Charge		--	0.2	--	$\mu\text{C}$

Test Circuit

1) Gate Charge Test Circuit

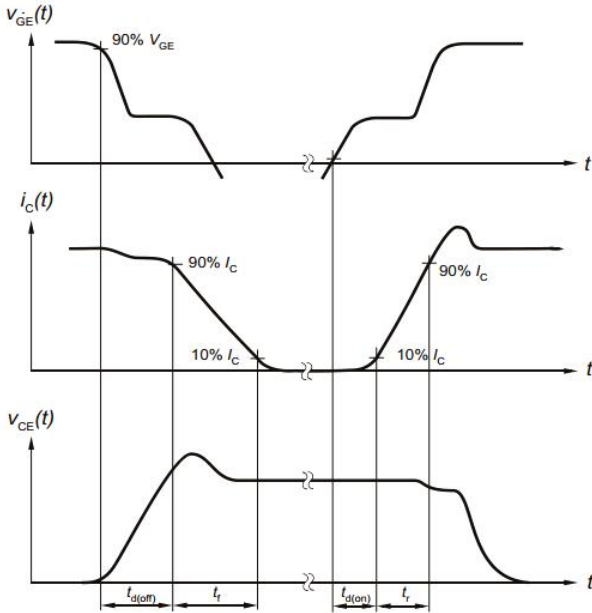


2) Switch Time Test Circuit

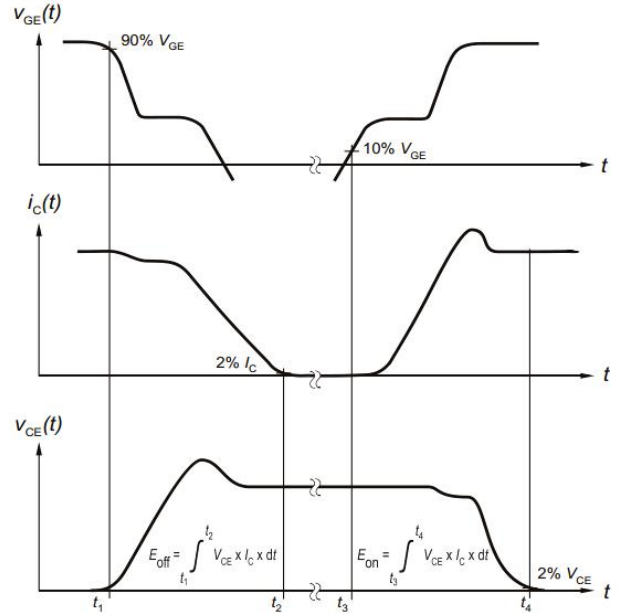


Switching characteristics

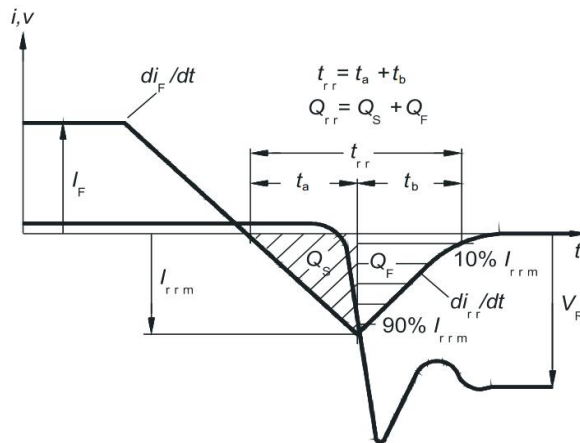
1) Definition of switching times



2) Definition of switching losses



3) Definition of diode switching characteristics



Typical Electrical and Thermal Characteristics

Figure 1 Output Characteristics

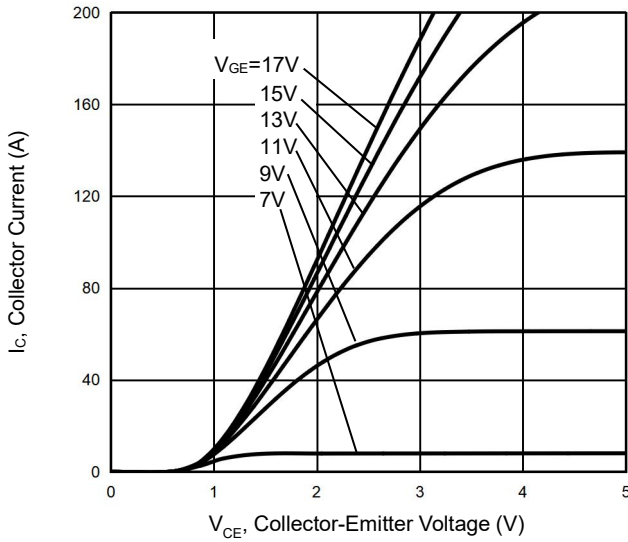


Figure 2 Transfer Characteristics

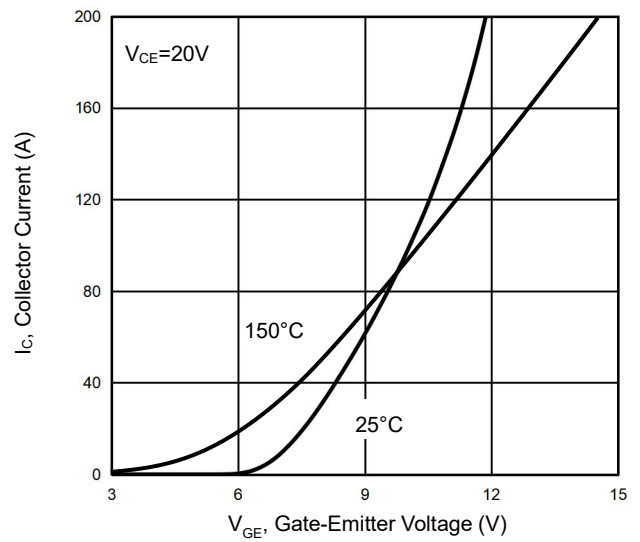


Figure 3  $V_{CE(sat)}$  vs. Temperature

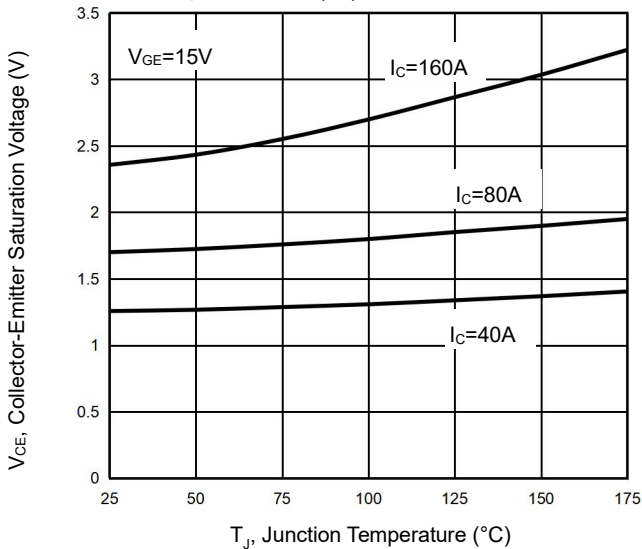


Figure 4 Saturation Voltage vs.  $V_{GE}$

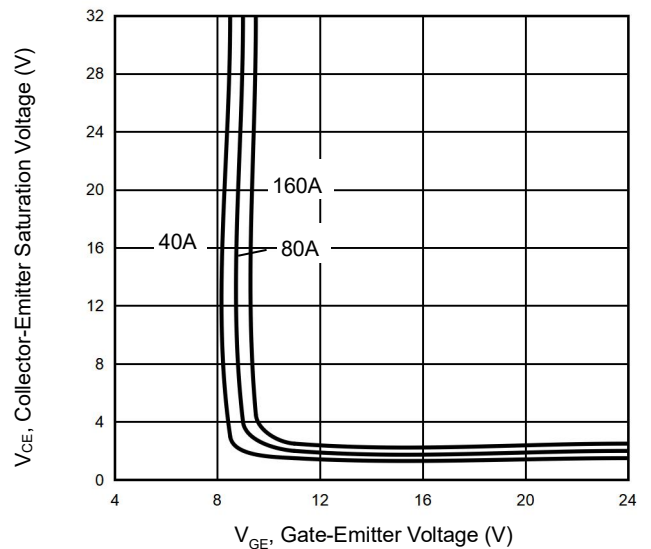


Figure 5 Capacitance Characteristics

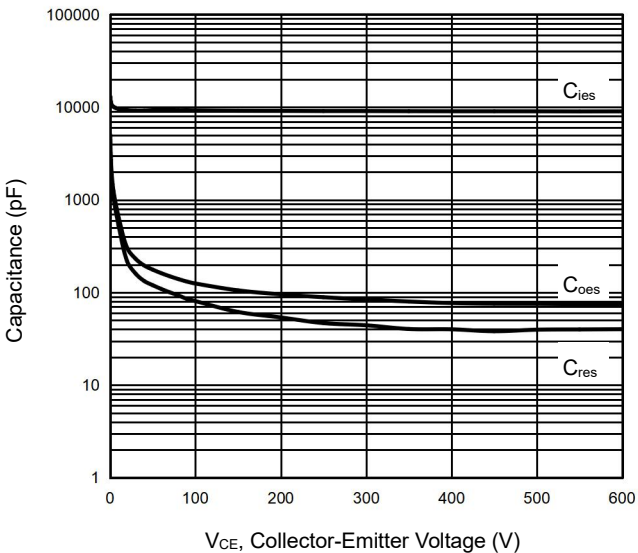
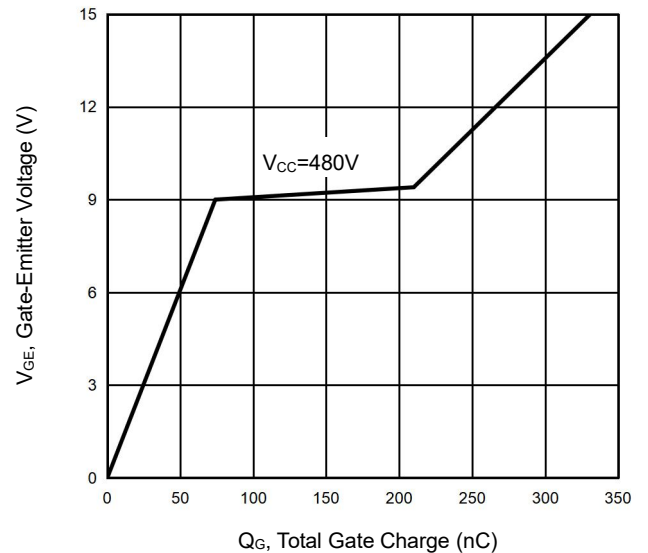


Figure 6 Gate Charge Wave Form



Typical Electrical and Thermal Characteristics

Figure 7 Forward Characteristics

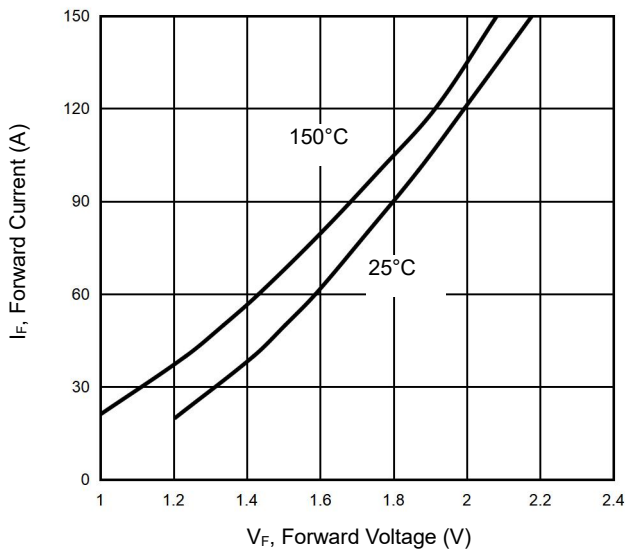


Figure 8  $V_F$  vs. Temperature

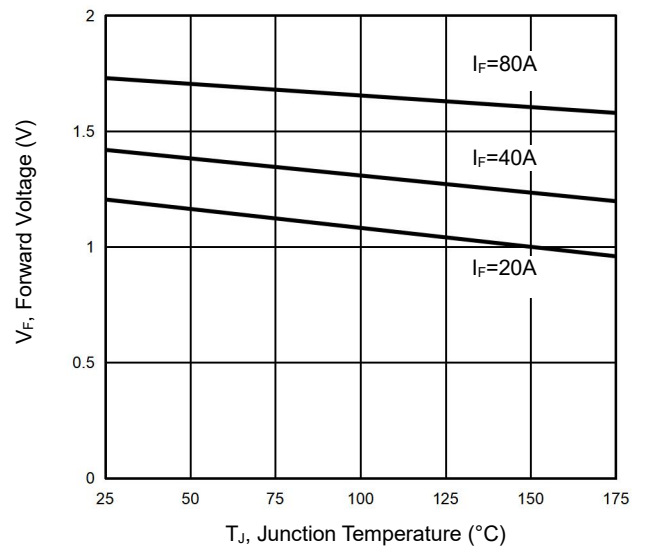


Figure 9  $V_{GE(th)}$  vs. Temperature

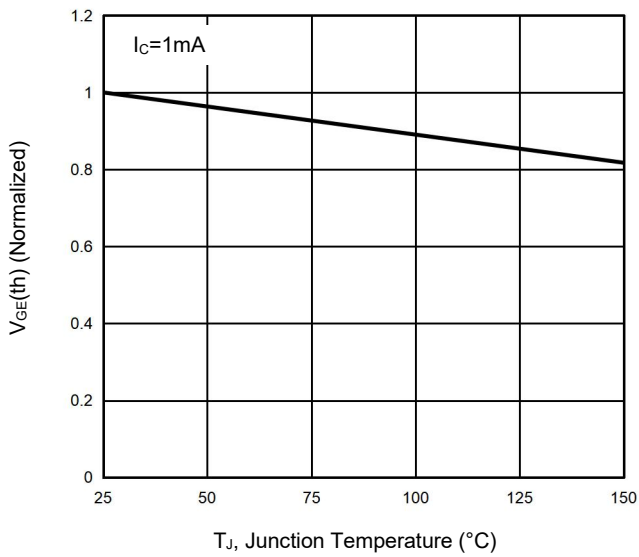


Figure 10  $V_{CE(sat)}$  vs. Collector Current

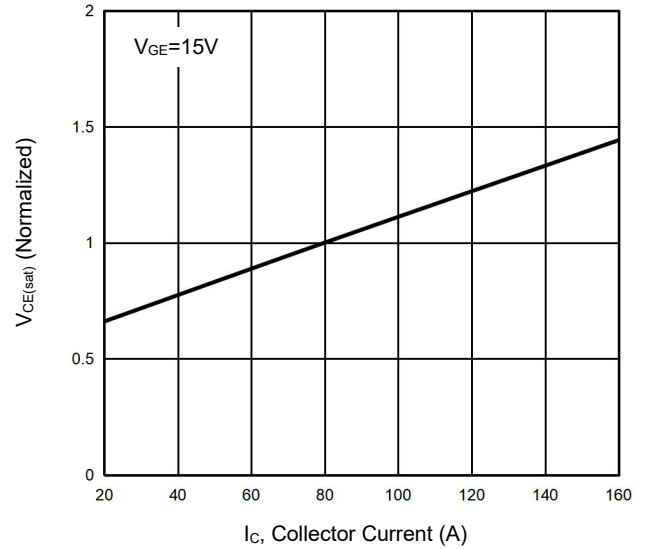


Figure 11  $P_{tot}$  vs. Case Temperature

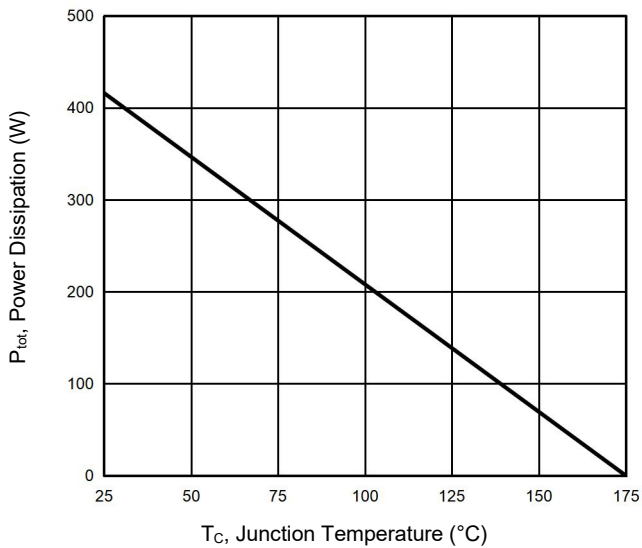
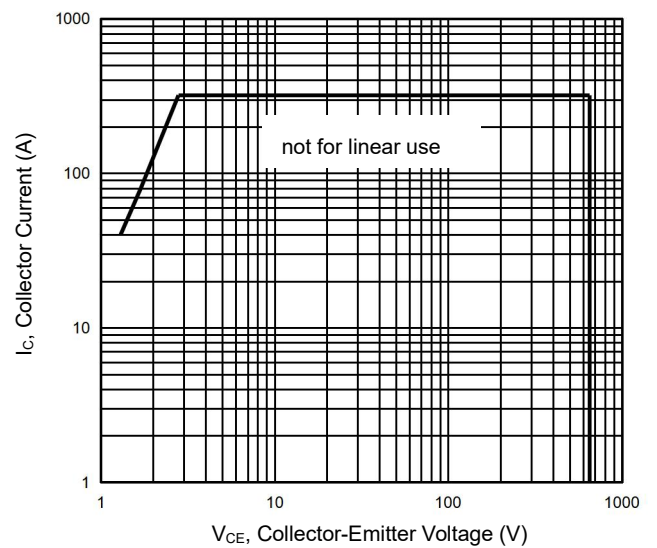


Figure 12 Forward Bias Safe Operating Area



Typical Electrical and Thermal Characteristics

Figure 13 Switching Loss vs.  $R_G$

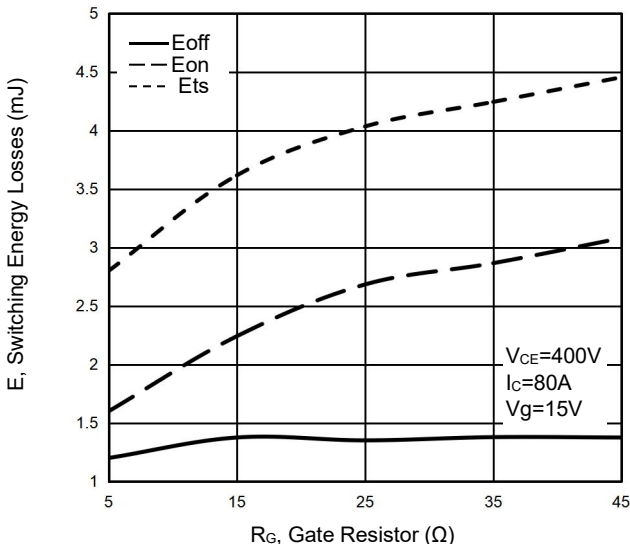


Figure 14 Switching Loss vs. Collector Current

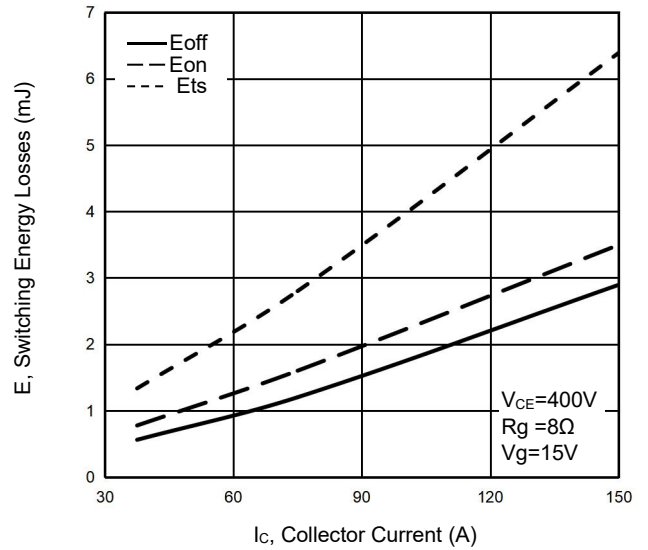


Figure 15 Switching Energy vs. Temperature

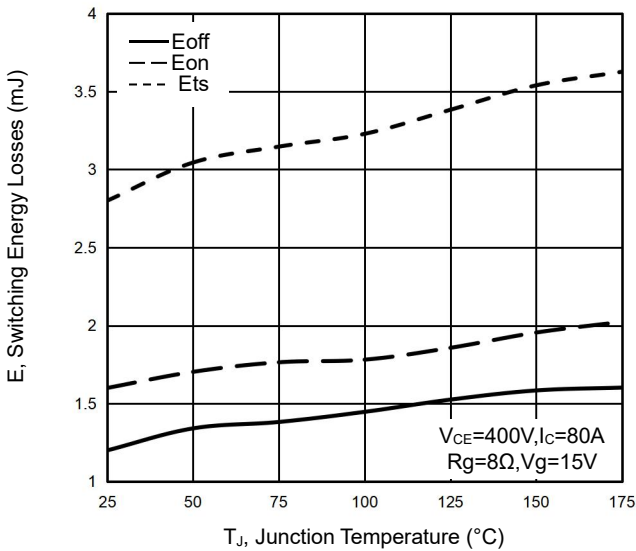


Figure 16 Switching Loss vs. Collector Current

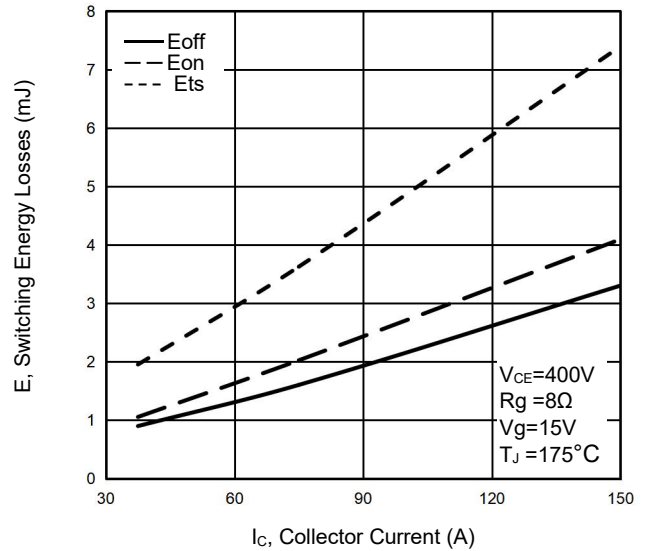


Figure 17  $V_{CES}$  vs. Case Temperature

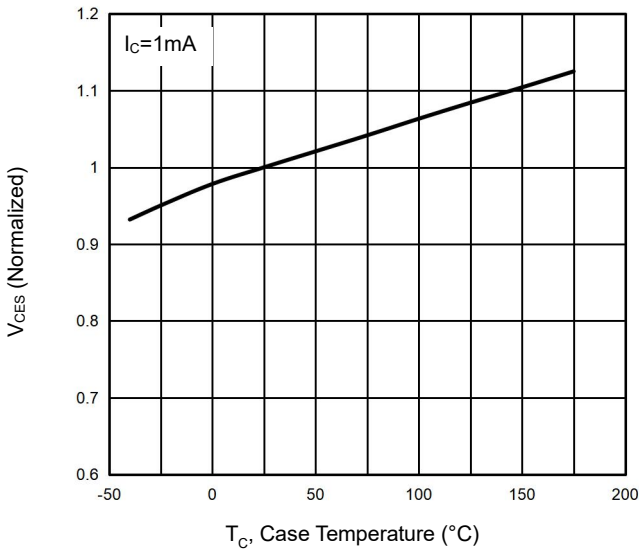
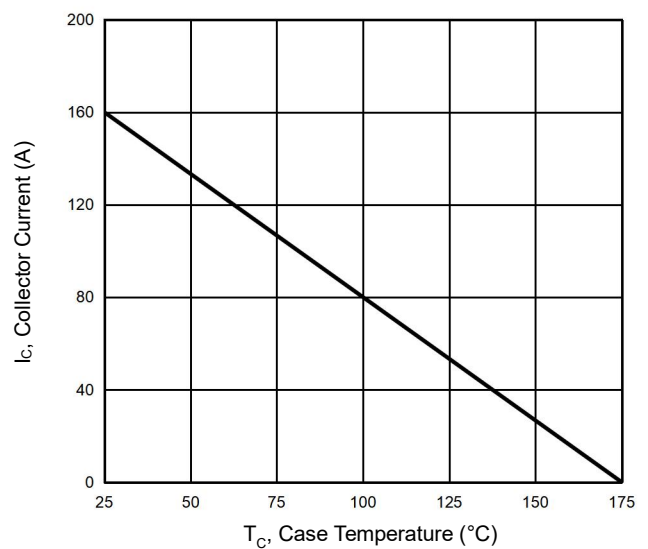
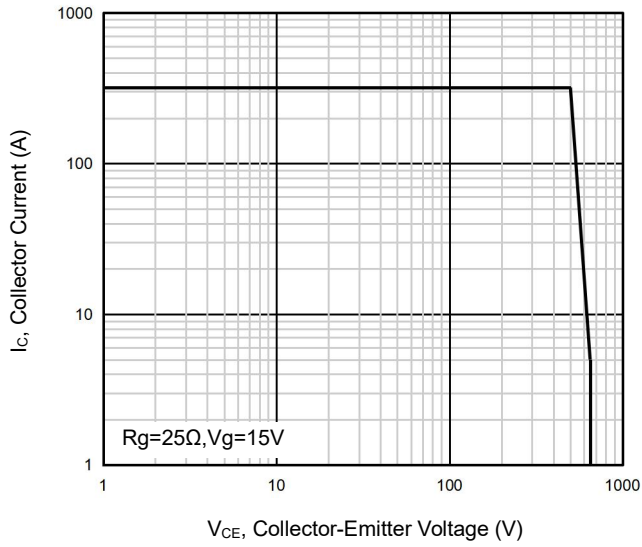


Figure 18  $I_C$  vs. Temperature



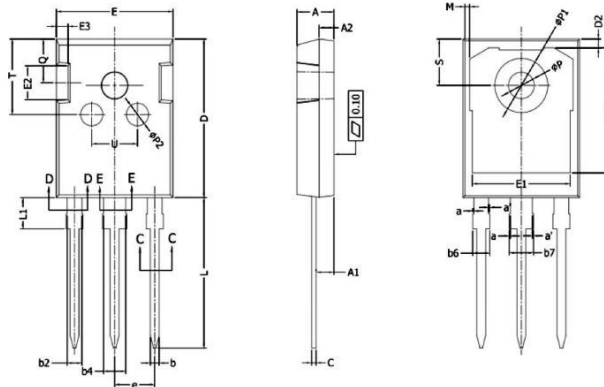
### Typical Electrical and Thermal Characteristics

Figure 19 Reverse Bias SOA



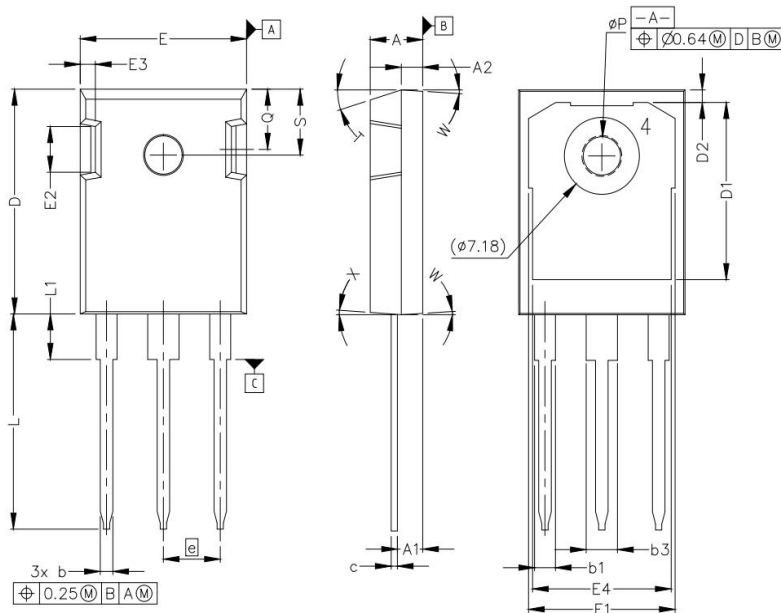


## TO-247-P Package Information



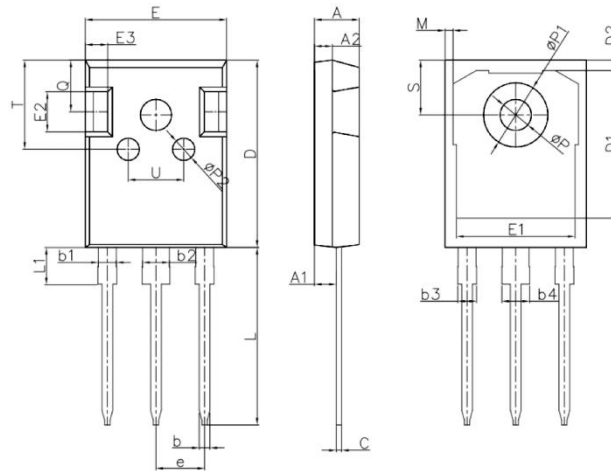
Symbol	Dimensions In Millimeters		Dimensions In Inches	
	Min.	Max.	Min.	Max.
A	4.90	5.10	0.19	0.20
A1	2.31	2.51	0.09	0.10
A2	1.90	2.10	0.08	0.09
a	0.00	0.15	0.00	0.01
a'	0.00	0.15	0.00	0.01
b	1.16	1.26	0.05	0.06
b2	1.96	2.06	0.08	0.09
b4	2.96	3.06	0.12	0.13
b6	-	2.25	-	0.09
b7	-	3.25	-	0.13
C	0.59	0.66	0.02	0.03
D	20.90	21.10	0.82	0.83
D1	16.25	16.85	0.64	0.66
D2	1.05	1.35	0.04	0.05
E	15.70	15.90	0.62	0.63
E1	13.10	13.50	0.52	0.53
E2	4.40	4.60	0.17	0.18
E3	2.40	2.60	0.09	0.10
e	5.436 BSC		0.214 BSC	
L	19.80	20.10	0.78	0.79
L1	-	4.30	-	0.17
M	0.35	0.95	0.01	0.04
P	3.40	3.60	0.13	0.14
P1	7.00	7.40	0.28	0.29
P2	2.40	2.60	0.09	0.10
Q	5.60	6.00	0.22	0.24
S	6.05	6.25	0.24	0.25
T	9.80	10.20	0.39	0.40
U	6.00	6.40	0.24	0.25

## TO-247-B Package Information



Symbol	Dimensions In Millimeters		Dimensions In Inches	
	Min.	Max.	Min.	Max.
A	4.83	5.21	0.19	0.21
A1	2.29	2.54	0.09	0.10
A2	1.91	2.16	0.08	0.09
b	1.07	1.33	0.04	0.05
b1	1.91	2.41	0.08	0.10
b3	2.87	3.38	0.11	0.13
c	0.55	0.68	0.02	0.03
D	20.80	21.10	0.82	0.83
D1	16.25	17.65	0.64	0.70
D2	0.95	1.25	0.04	0.05
E	15.75	16.13	0.62	0.64
E1	13.10	14.15	0.52	0.56
E2	3.68	5.10	0.15	0.20
E3	1.00	1.90	0.04	0.08
E4	12.38	13.43	0.49	0.53
e	5.44 BSC		0.21 BSC	
L	19.81	20.32	0.78	0.80
L1	4.10	4.40	0.16	0.17
ØP	3.51	3.65	0.14	0.15
Q	5.49	6.00	0.22	0.24
S	6.04	6.30	0.24	0.25
T	17.5° REF			
W	3.5° REF			
X	4° REF			

## TO-247-E Package Information



Symbol	Dimensions In Millimeters		Dimensions In Inches	
	Min.	Max.	Min.	Max.
A	4.90	5.10	0.19	0.20
A1	2.31	2.51	0.09	0.10
A2	1.90	2.10	0.07	0.08
b	1.16	1.26	0.05	0.06
b1	1.96	2.06	0.08	0.09
b2	2.96	3.06	0.12	0.13
b3	--	2.25	--	0.09
b4	--	3.25	--	0.13
c	0.59	0.66	0.02	0.03
D	20.90	21.10	0.82	0.83
D1	16.25	16.85	0.64	0.66
D2	1.05	1.35	0.04	0.05
E	15.70	15.90	0.62	0.63
E1	13.10	13.50	0.52	0.53
E2	4.40	4.60	0.17	0.18
E3	2.40	2.60	0.09	0.10
e	5.436 BSC		0.214 BSC	
L	19.80	20.10	0.78	0.79
L1	--	4.30	--	0.17
M	0.35	0.95	0.01	0.04
P	3.40	3.60	0.13	0.14
P1	7.00	7.40	0.28	0.29
P2	2.40	2.60	0.09	0.10
Q	5.60	6.00	0.22	0.24
S	6.05	6.25	0.24	0.25
T	9.80	10.20	0.39	0.40
U	6.00	6.40	0.24	0.25

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